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London and Sydney 24 June 2008 Steelmaking Materials Briefing

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any conditions to any proposed transaction, including the receipt of required regulatory and anti-trust approvals, Rio Tinto s willingness to enter into any proposed transaction, the successful completion of any transaction, and the risk factors discussed in BHP Billiton's and Rio Tinto s filings with the U.S. Securities and Exchange Commission ("SEC")

(including in Annual Reports on Form 20-F) which are available at the SEC's website (http://www.sec.gov). Save as required by law or the rules of the UK Listing Authority and the London Stock Exchange, the UK Takeover Panel, or the listing rules of ASX Limited, BHP Billiton undertakes no duty to

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to refer to its Annual Report on Form 20-F for the fiscal year ended 30 June, 2007 (and, with respect to iron ore Reserves, the BHP Billiton Reserves News Release, dated 24 June 2008 and available at www.bhpbilliton.com and www.sec.gov) for its most recent statements of mineral Reserves calculated in

accordance with Industry Guide 7. Information Relating to the US Offer for Rio Tinto plc BHP Billiton plans to register the offer and sale ofsecurities it would issue to Rio Tinto plc US shareholders and Rio Tinto plc ADS holders by filing with the SEC а Registration Statement (the

Registration Statement), which will contain a prospectus (the Prospectus), as well as other relevant materials. No such materials have yet been filed. This communication is not а substitute for any Registration Statement or Prospectus that BHP Billiton may file with the SEC. U.S. **INVESTORS** AND U.S. HOLDERS OF RIO TINTO

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THEY WILL CONTAIN IMPORTANT INFORMATION. Investors and security holders will be able to obtain а free copy ofthe Registration Statement and the Prospectus as well as other relevant documents filed with the SEC at the SEC's website (http://www.sec.gov), once such documents are filed with the SEC. Copies of such documents

may also be obtained from BHP Billiton without charge, once they are filed with the SEC. Information for US Holders of Rio Tinto Limited Shares BHP Billiton Limited is not required to, and does not plan to, prepare and file with the SEC a registration statement in respect of the

Rio Tinto Limited Offer. Accordingly, Rio Tinto Limited shareholders should carefully consider the following: The Rio Tinto Limited Offer will be an exchange offer made for the securities of a foreign company. Such offer is subject to disclosure requirements of a foreign country that are different from those of the

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Reporting of Mineral Resources and Ore Reserves, December 2004 (the JORC Code). This information is based on information prepared by the relevant Competent Persons and relates to Mineral Resources and Ore Reserves forecast as at 30 June 2008. Competent Persons for Iron Ore are Heath Arvidson (Resources and Potential Mineralisation)

and Reza Pasyar (Reserves). Competent Persons for Manganese are Е Р W Swindell (SACNASP), Е Р Ferreira (SACNASP) and 0 van Antwerpen (SACNASP). Metallurgical Coal Competent Persons for Mineral Resources and Ore Reserves are named in the BHP Billiton Limited Group Combined Financial Statements 2007, which can be viewed at:

http://bhpbilliton.com. Doug Dunn verifies that this report is based on and fairly reflects the information from the BHP Billiton FY07 Annual Report. All Competent Persons are full time employees ofBHP Billiton (unless otherwise specified) and have sufficient experience relevant to the style of mineralisation and type of deposit under

consideration and to the activity they are undertaking to qualify as а Competent Person as defined in the JORC Code. All Competent Persons are members of either the Australian Institute of Mining & Metallurgy (AusIMM) or the Australian Institute of Geoscientists (AIG) or а Recognised Overseas Professional Organisation (ROPO). The

Competent
Persons
consent
to
the
inclusion
in
this
report
of
the
matters
based
on
their
information
in
the
form
and
context
in
which
it
appears.
Doug
Dunn,
who
is
a
member
of
the
AusIMM,
is
a
full
time
employee
of
BMA.

Slide 5 Today s agenda Introduction & Markets Marcus Randolph, Chief Executive Ferrous and Coal Iron Ore Ian Ashby, President Iron Ore Metallurgical Coal

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Dave Murray, President Coal Manganese Peter Beaven, President Manganese Concluding Remarks Marius Kloppers, Chief Executive Officer

Marcus Randolph Chief Executive Ferrous and Coal Introduction and Markets 24 June 2008

Slide 7 Introduction Steelmaking materials demand Market pricing Introduction & Markets

Slide 8 Iron ore, metallurgical coal and manganese are integral components in blast furnace production Notes: a) Iron ore 2008 forecast price calculated based on 65-71% increase above Newman ΙΟ fines price in 2007 per Vale settlement for Itabira fines. Assuming 63.5% iron content and 5% moisture. b) Metallurgical coal 2008 forecast price calculated based on 206-240% increase above Peak Downs Hay Point price in 2007 per

BHP

Billiton announcement 9-Apr-2008. c) Manganese 2008 forecast price assumes 100% FeMn use and 76% Mn content in HC FeMn. Based on actual USA spot HC FeMn prices for Jan May 2008 and BHP Billiton forecasts. Basic Oxygen Furnace COKE OVEN COKE OVEN CONVERTER (BOF) CONVERTER (BOF) **REFINING STAND REFINING STAND** CONTINUOUS CASTING CONTINUOUS CASTING **REHEAT FURNACE REHEAT FURNACE** SINTERING SINTERING Iron ore

Coal Coke Slag Molten pig iron Sintered ore Graded Liquid Steel Slab Hot Rolled Coils **ROLLING MILL ROLLING MILL** Electrical Arc Furnace Graded Liquid Steel Scrap Raw liquid steel Hot Rolled Coils **ROLLING MILL ROLLING MILL** TUNNEL FURNACE **TUNNEL FURNACE** THIN SLAB CASTING THIN SLAB CASTING **REFINING STAND REFINING STAND BLAST FURNACE** BLAST FURNACE ELECTRIC ARC FURNACE ELECTRIC ARC FURNACE Input per tonne of steel (kg) Cost per tonne HRC (US\$ 2008) Iron Ore (a) 1,600 133 Metallurgical Coal (b) 600 180

Manganese (c) 7 25 Blast Furnace Production Inputs

Slide 9 Blast furnace steel production is continuing to increase

66% of global crude steel is currently generated via blast furnaces

Blast furnace production and

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share is continuing to rise

Trend is to larger, higher productivity furnaces

China s steel policy is supportive of this move and the shift towards blast furnace

Shift in size and efficiency demands will require high-quality raw materials Global blast furnace/BOF steel production (a) 50% 55% 60% 65% 70% 0 500 1,000 1,500 World BF/BOF production (RHS) BOF share of crude steel production (LHS) Market share (%) Steel production (mt) Notes: (a) Source: IISI, CRU (pre-1990). CAGR: 1.0% CAGR: 8.4%

Slide 10 BHP Billiton s businesses are leaders in their own right

BHP Billiton is the only mining company with a top three marketing position in all three steel raw material groups Australian based operations have a significant location advantage with close proximity to Asian growth market

Expected mineralisation base will support metallurgical coal and iron ore production lives of >50 years

We are aggressively expanding production capacity 296 103 145 21 111 24 25 14 25 17 5 33 0 50 100 150 200 250 300 350 Vale **BHP** Billiton Rio Tinto Anglo American Xstrata Manganese Met Coal Iron Ore Source: Annual reports, BHP Billiton analysis. a) Calculation based

CY2007 equity production and JFY2008 prices. Iron ore JFY2008 price based on а 71% increase above JFY2007 benchmark per Vale settlement for Ilabira fines. Metallurgical coal JFY2008 price based on а 206-240% increase above JFY2007 benchmark per BHP Billiton announcement 9-Apr-2008. Manganese JFY2008 price based on recent manganese

on

spot price settlement reported in the Tex Report On 12-Feb-2008. Iron Ore equivalent production (a) (mt, CY2007 based on JFY2008 prices)

Slide 11 Three large, low cost, high quality and expandable businesses

Production is expected to triple between 2007 and 2015 benefits of operational scale and simplicity

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High quality resources, and low costs of production

Large resource base in close proximity to key growth markets Iron Ore Metallurgical Coal Manganese

Bowen Basin produces ~64% of the global seaborne metallurgical coal

Large, low cost operations, supplying extremely high quality products to customers

Resource base and infrastructure provides growth optionality

Unique high grade ore position

High value in use is being reflected in price

Slide 12 One co-ordinated business unit Marcus Randolph Chief Executive Ferrous and Coal

31 years resources experience

9 years at BHP Billiton

Previously held roles:

Chief Organisation Development Officer

President Diamonds & Specialty Products

Chief Development Officer Minerals Iron Ore Metallurgical Coal Manganese Marketing

Previously held roles:

President and Chief Operating Officer, WA Iron Ore

Chief Operating Officer Base Metals Ian Ashby President, Iron Ore

28 years resources experience

21 years at BHP Billiton Dave Murray President, Coal

29 years resources experience

29 years at BHP Billiton Peter Beaven President, Manganese

8 years resources experience

8 years at BHP Billiton Nelson Silva Marketing Director Carbon Steel Materials

Previously held roles:

President, Metallurgical Coal

Chief Executive Officer, BMA

Chief Executive Billiton Coal

Previously held roles:

Chief Development Officer, Carbon Steel Materials

Practice Leader, Corporate Finance

Executive Director, UBS Warburg

Previously held roles:

President, Aluminium

Marketing and Sales Director, CVRD Iron Ore Division

Commercial Director, Embraer

Chief Executive Officer, ALL Logistica

19 years resources experience

1 year at BHP Billiton

Slide 13 Marketing reflects customer requirements

Purpose is to delight our customers and to receive market prices

Superior product offerings with full range of steel

making materials

Security of long term contract volumes, capturing floating prices

Freight optimisation prefer CIF to FOB

Measure and reward performances against market prices for product and freight and customer satisfaction

Slide 14 Safety performance demonstrates operational control

25 30 35 Jul-04 Dec-04 May-05 Oct-05 Mar-06 Aug-06 Jan-07 Jun-07 Nov-07 Apr-08 Iron ore Metallurgical coal Manganese Total recordable incident frequency rate (TRIFR) (Per million hours, 12 month rolling average)

Slide 15 Introduction Steelmaking materials demand Market pricing Introduction & Markets

Slide 16 Steel is an essential input as nations industrialise and urbanise Finished steel consumption (kg/capita) Source: World Bank; Government Statistics for Taiwan; IISI 0

250 500 750 1,000 1,250 0 5,000 10,000 15,000 20,000 25,000 30,000 GDP/Capita (Jan-2008 Constant US Dollars) China India Japan Korea, Rep. Taiwan Germany United States

Slide 17 China s urban population is on track to reach one billion China population by city size (Millions of people) 143 157 149

232 160 315 86 102 34 120 572 926 2005 2025 Big town (<0.5m) Small (0.5m 1.5m) Midsized (1.5m 5m) Big (5m 10m) Mega (10m+) Source: McKinsey Global Institute, March 2008, Preparing for China s Urban Billion . the number of times which GDP will have multiplied by 2025 5 of these buildings could be skyscrapers the equivalent to constructing up to ten New York cities 50,000 square metres of floor space will be built in five million buildings 40 billion mass-transit systems could be built 170 square metres of road will be paved 5 billion Chinese cities will have over one million people living in them Europe has 35 today 221 China's expected urbanisation in 2025

Slide 18

China is the world s largest steel producer

Source: IISI and BHP Billiton estimates.

Note crude steel production growth calculated based on the change in annual production between years ended 1996 and 2007. 0

250

500

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750 1,000 1,250 1,500 1996 2007 Crude steel production (mt) China USA Japan Europe Other India 66% 20% 5% 4% 5% 0% Crude steel production growth (1996-2007) (mt) China USA Japan Europe Other 100% = 590India

Slide 19 India metallurgical coal demand the next wave 9.7 9.3 11.2 9.7

8.8
7.2
6.6
Indian domestic metallurgical coal consumption
(mt)
Data source: CRU The Annual Outlook for Coking Coal 2007, BHP Billiton.
10.7
12.9
14.9
15.9
19.6
20.2
22.9
Indian seaborne metallurgical coal consumption
(mt)

Slide 20 Source: GTIS and CRU Note: Trade flow figures are in million tonnes per year and domestic supply and demand figures are in million tonnes. All data South America Domestic supply / demand 0% 426% Iron Ore Met Coal India Domestic supply / demand 17% 226% Iron Ore Met Coal China Domestic supply / demand 47% 99% Iron Ore Met Coal CIS / Other Europe 101% 97% Iron Ore Met Coal Domestic supply / demand Australia is the natural supplier to Asia 75 21 137 62 14 238 84 18 26

Slide 21 Introduction Steelmaking materials demand Market pricing Introduction & Markets

Slide 22 The price received by Australian producers does not reflect its superior value 0

20

40

60

80 100 120 140 160 180 200 220 Jun-03 Nov-03 May-04 Nov-04 May-05 Oct-05 Apr-06 Oct-06 Apr-07 Sep-07 Mar-08 China Market Price (66% Fe Equiv) Newman Fines Carajas Fines Source: Press releases, TEX report, Baltic Exchange and BHP Billiton estimates. Newman fines and Carajas fines price are based on the benchmark price multiple by its natural grade

from TEX report. The freight rates are based on spot rate for Western Australia to China and Brazil to China. JFY2008 Newman fines price based on a 71% increase above JFY2007 benchmark per Vale settlement for Ilabira fines. a) Source: China market price (66% Fe Equiv) is the average price

of 13 China regions in 11 provinces including Anhui Anqing, Fujian Longyan, Guangdong Huaiji, Guangxi Liuzhou, Hebei Tangshan, Hebei Hanxing, Hubei, Inner Mongolia Wuhai, Liaoning Benxi, Liaoning Chaoyang, Shandong Zibo, Shanxi Daixian and Sichuan Liangshan. (a) Iron ore landed prices (US\$/dmt)

Slide 23 Transparent pricing for bulk commodities will maximise supply from the most efficient producers Financial swaps enable price risk to be managed separately from supply risk Counter-parties trade directly with each other Prices set by negotiation Time Source: FSA OTC Forward Delivery Benchmark pricing OTC Financial Swap

Slide 24 382% 599% 486% Iron ore Metallurgical coal

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Manganese ore Raw material prices have risen, but still low as a % of steel price Commodity price movement (% change 2001-2008) Note: Historical nominal prices based on Japanese financial year benchmarks beginning April of relevant year. a) Iron ore based on benchmark FOB prices. JFY2008 forecast prices calculated based on 65-71% increase above JFY2007 benchmark per Vale settlement for Itabira fines. b) Metallurgical coal based

on Peak Downs Hay Point FOB. JFY2008 forecast prices calculated based on 206-240% increase above JFY2007 benchmark per BHP Billiton announcement 9-Apr-2008. c) Manganese based on GEMCO lump ore contract FOB. JFY2008 prices based on recent manganese spot price settlement reported in the Tex Report on 12-Feb-2008. d) Based

on han share sub-
benchmark
contract
prices.
Iron
ore,
metallurgical
coal
and
manganese
announced
2008
settlements
(71%)
for
iron
ore
and
206%
for
coking
coal)
are
reflected
in
Q2
CY2008
costs
for
2008
YTD
estimate.
e)
For
US
delivery. Source:
CRU.
Hot rolled coil price and raw material costs
(US market transactions (US\$/mt) and share of raw materials costs (%))
0
100
200
300
400
500
600
700
800

1,000
2001
2002
2003
2004
2005
2006
2007
2008
YTD
0%
10%
20%
30%
40%
50%
60%
70%
80%
90%
100%
Raw materials cost as % of HRC price, % (RHS)
HRC price (LHS) US\$/mt
(d)
(e)
(a)

(a) (b) (c)

Ian Ashby, President 24 June 2008 Iron Ore

Slide 26 Iron Ore A world class iron ore business 2008 A record year Continued rapid growth Key messages

BHP Billiton Iron Ore A premier iron ore business WAIO (85-100%) Samarco Operations Selected Customer Technical Collaborations Exploration & Development CSM Technology Centre Quadrilatero Ferrifero Nimba / W Africa CW Africa Bluescope NSC JFE Steel Baosteel CSC WISCO Masteel India Iron Ore Marketing Nelson Point Yandi Newman JV Mining Area C BHP Billiton s Tenements Jimblebar Jinayri Nimingarra Yarrie Finucane Island

Slide 28 Central Pilbara 12bt of high quality Resource and 21 to 35bt of mineralisation concentrated in two production regions Source: Resource base: BHP Billiton News Release, 24-Jun-2008; Equity basis: The Mineral Resource of 11.7bt in 100% terms translates to an attributable Mineral Resource of 10.3bt. The Pote attributable Potential Mineralisation Range of 19 to 32bt. The Potential Mineralisation (Exploration Target) is based on probabilistic assessment of are as across the Pilbara using surface mapping, geophysics, known regional geology and some limited drill results acquired over the last 40 years of exploration. The target range is conceptual in nature, there has not been sufficient exploration to

define a Mineral Resource and it is uncertain if further exploration will result in the determination of a Mineral Resource This BHP Billiton Mineral Resource information should be read together with and subject to the notes set out in the BHP Billiton Resource and Reserve News Release, dated 24 June

2008. This document can be viewed at: http://bhpbilliton.com.

12bt of high quality Mineral Resource (100% basis)

Potential Mineralisation range has increased by 17% (21 35bt, 100% basis)

Large tonnages of Marra Mamba and Brockman ores, available for blending, at both Central and East Pilbara hubs

Benefits of concentrated resources

Infrastructure scale efficiencies

More resource unlocked by local blending

Smaller environmental footprint East Pilbara <0.5bt Nelson Point Finucane Island **BHP** Billiton Tenements **BHP** Billiton Mines Ore Reserve Mineral Resource Potential Mineralisation >2bt 1 2bt 0.5 1bt

Slide 29 Source: CRU, BHP Billiton analysis Iron Ore cost delivered to Asia (\$/dmt) Cumulative production (Mt) WA Iron Ore weighted average cost delivered to Asia

Proximity to market drives a delivered cost advantage

Freight costs have become a much larger component of delivered cost

Supply side pressures has seen increased supply of low cost Chinese domestic ore in 2008

Tier 1 direct ship ore producers are best placed to deliver sustainable low cost product in an environment of rising input costs

Slide 30 Iron Ore A world class iron ore business 2008 A record year Continued rapid growth Key messages

Slide 31

2.3 2.4

3.0

7.0

8.0

11.7

FY2006 FY2007 FY2008 +15% increase +46% increase Pilbara Resources and Reserves (Bt, 100% basis) 46% increase in the Pilbara Resource base Ore Reserve Mineral Resource Ore Reserve increased by 0.6 bt to 3 bt total (23% increase on FY07) Mineral Resource increased by 3.7 bt to 12 bt Added 2.3 bt Resource in Central Pilbara hubs: 1.4 bt Resources at Jinayri 0.9 bt Resources at Marillana Added 1.4 bt Mineral Resource at existing hubs (Yandi, Area C, Newman) Source: BHP Billiton News Release, [24-Jun-2008] Equity basis: The Mineral Resource of 11.7bt and Ore Reserve

of 3bt in 100% terms translates to an attributable Mineral Resource and Ore Reserve of 10.3bt and 2.6bt respectively. Additional detail on attributable Reserves and Resources is provided in the BHP Billiton Resource and Reserve News Release, dated 24 June 2008. This BHP Billiton Mineral Resource information should be read together

with
and
subject
to
the
notes
set
out
in
the
BHP
Billiton
Resource
and
Reserve
News
Release,
dated
24
June
2008.
This
document
can
be viewed
at:
http://bhpbilliton.com.

Slide 32

RGP3 completed under budget and on time a

System Operating at RGP3 design rate of 129 mtpa (100%)

b _ New stockyard at Finucane Island C Berth and shiploader upgrade Area C mine expansion, new processing plant and stockyard Samarco expansion completed New concentrator, third pellet plant and pipeline 7.6 mtpa С capacity added (+>50%) Reserves increased by 30% Resources increased by 11% 2008 Growth projects delivered Notes: a) Budget: Capex forecast to completion tracking under budget in operating currency b) 110 mtpa in attributable terms c) 3.8 mtpa in attributable terms Above: New stacker and reclaimer at Area C operating at design rates Below: Samarco pellet plant 3

Slide 33 2008 Continuing excellent operating performance

Continued rate of safety improvement

Record production in Q1 CY08

Strong cost performance Outperforming on volumes: Record ore mined at Area C and Yandi _ Railing to port High performance from all ship loaders Samarco rapid ramp-up: new pellet plant already operating at design rates Above: Stockyard operations at Area С Below: Loading first ore from shiploader 3 in October 2007

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Volumes growing at an average annual rate of 9% Quarterly production, BHP Billiton Iron Ore (mt, WAIO and Samarco equity basis)

Strong historical growth

Beating production targets

Record quarterly production in Q1 CY08

Delivering 100% of contracted tonnes

Slide 35 Iron Ore A world class iron ore business 2008 A record year Continued rapid growth Key messages

Slide 36 Clear plan for growth to 300 mtpa and beyond

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60 50 Western Australia Iron Ore capacity (mtpa, 100% basis) 2015 Pre-feasibility Quantum 1 2007 RGP3* RGP4 RGP5 RGP6 Quantum 2 Status CY07 Actual Production Ramping up to full capacity Construction Feasibility & early works Pre-feasibility Concept Completion (CY) 2007 2010 2011 2012 300 capacity in 2015 Completed Advanced planning Construction Notes: 109 mtpa capacity pre RGP3 Attributable basis: CY2007 = 95 mtpa; 240 mtpa

=
~
204
mtpa;
300
mtpa
=
~
255
mtpa;
350
mtpa
=
~
298
mtpa
> 350
capacity
240
capacity
in 2012

Slide 37 Resource evaluation programme to support growth

Focus on identifying new resource to support new mining hubs

FY08 resource evaluation

programme has delivered a 46% increase in Mineral Resources

~US\$500m in expenditure planned

Resources have significant geological upside

The evaluation programme is in place to continue to deliver results Drill metres (000s) Source: BHP Billiton. 0 50 100 150 200 250 300 350 400 450 500 FY07 Current FY09F FY10F FY11F FY12F FY13F Resource drilling Reserve drilling

Slide 38 Rapid Growth Project 4 Capacity 155 mtpa Notes:

Budget: Capex

forecast to completion tracking on budget in operating currency
155 mtpa in 100% terms translates to ~132 mtpa in attributable terms Above: Construction of Jimblebar, including new rail loadout
, May 2008 Below: Construction of the Newman Hub, May 2008 155 mtpa capacity by 2010 (100%) Project ~40% complete Accelerating delivery

Port works are complete: Car Dumper 2, Stacker 12, 2nd row East Yard Major construction fronts at Newman and Jimblebar underway including:

Mine expansion

_

- Rail shuttle and car dumper

-

Crushing and screening plant

Blending yard

Train loadout

Slide 39 Rapid Growth Project 5 Capacity 200+ mtpa Notes:

200+mtpa in 100% terms translates to ~170+ mtpa in attributable terms

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US\$1.1B pre-approval funding is 100% terms. Above: RGP5 Drilling Barge at Port Hedland (Finucane Island in the background) Below: Yule River bridge, starting dual tracking construction

200+ mtpa capacity by 2011 (100%)

Approval for early works in January 2008 US\$1.1bn

Ordering long lead equipment

Critical tenders under evaluation

Dual tracking of rail at Yule River Bridge commencing

Seeking final investment approval in 4th quarter of 2008

Harriet Point port geotechnical program 80% complete

Slide 40 Above: Nelson Point Port Plans Below: Port Hedland Inner Harbour Rapid Growth Project 6 Capacity 240 mtpa Nelson Point

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RGP6 targeting 240 mtpa capacity by 2012 (100%)

Pre-feasibility study on track for completion in H1 CY09

Leveraging off RGP5 works for rapid start:

Dredging

Equipment and plant procurement

Rail corridors

Nelson Point geotechnical work complete

Inner harbour port design well advanced Notes:

240 mtpa in 100% terms translates to ~204 mtpa in attributable terms

Slide 41 Quantum Outer Harbour Development Capacity 300+ mtpa

Quantum delivers the Outer Harbour

Pre-feasibility study has identified a simpler channel solution

Stage 1: 300 mtpa capacity by 2015 (100%)

Stage 2: planning to deliver 350 mtpa capacity is underway (100%)

Key marine studies underway or complete

Major landside infrastructure studies complete

Preliminary environmental modeling and surveys complete

Delivery of environmental approvals on track Phase 1 Link into existing channel Phase 2 Dual Channel Concept Study Channel Option Notes:

300 mtpa in 100% terms = ~ 255 mtpa in attributable terms; 350 mtpa in 100% terms = ~ 298 mtpa in attributable terms

Slide 42 Iron Ore A world class iron ore business 2008 A record year Continued rapid growth Key messages

Slide 43 Key messages

A clear and deliverable strategy to achieve 300 mtpa of installed capacity by 2015

Expanding the resource base to support our growth plans and operating strategy of large, long life, low cost hubs

Delivering our committed volumes

Growth projects delivered on time and on budget

An advantaged cost position into the growth markets of Asia

Dave Murray, President Coal 24 June 2008 Metallurgical Coal

Slide 45 The premier metallurgical coal business Global metallurgical coal supply Strong resource position and growth options Key messages Metallurgical coal

Slide 46

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60 Leading supplier in seaborne metallurgical coal market Source: McCloskey, country trade statistics, Barlow Jonker, AME and BHP Billiton estimates. Note: Production figures represent 100% of production regardless of ownership structure. BMA BHP Billiton Mitsubishi Alliance (50%) BHP Billiton), BMC BHP Billiton Mitsui (80% BHP Billiton). BHP Billiton share ~28mt Estimated seaborne metallurgical coal supply (CY2006, mt)

Slide 47 BHP Billiton s world class operations 2.5 0 2.5 .

Kilometres Port Kembla Coal Terminal Mining Licences Illawarra Coal Appin West Cliff Dendrobium Maruwai Project (100%) BMA (50%) & BMC (80%) Illawarra Coal (100%) S. Banto River Lahai Pari Maruwai Central Kalimantan Juloi Sumber Banto Ratah Kalteng East Kalimantan **Province Boundary** Maruwai Project Access Road Stage 1 Access Road Stage 2 0km 5km 10km 20km 30km Abbot Point DalrympeBay leBay Gladstone HayPoint Coal Goonyella Riverside BroadmeadowUG PeakDowns Saraji NorwichPark GregoryCrinumUG Blackwater 100km South Walker

Creek Poitrel BMA (50%) Exploration Licences (EL) Mining Licences (ML) BMC (80%)

Slide 48 Low cost coal operations drive competitive advantage Copyright Barlow Jonker. Not to be used in any third party documentation Average Canadian cost position (all suppliers) BMA/BMC/BHP Billiton operations World export metallurgical coal FOB cash cost curve

(CY2007, US\$/t)
0
10
20
30
40
50
60
70
80
90
0
50
100
150
200
250
Volume (mt)

Slide 49 A broad range of high quality metallurgical coal Source: BHP Billiton Annual Report 2007. Production rate for FY2007. Bubble size represents approximate resource size on a 100% basis. Production Approximate Resource Size (mt) Blackwater Peak Downs / Peak Downs East Goonyella / Broadmeadow / Red Hill South Walker Creek Norwich Park Poitrel Gregory Crinum Saraji Illawarra 500 1,000

Slide 50 BMA/BMC Large scale, low cost, high quality & expandable operations

Large volumes of good quality coals

Large resource base

Large pipeline of low cost, brownfield expansion options

Hay Point, a wholly dedicated operating coal port on Australia s east coast

Hay Point takes ~70% of BMA / BMC product

Slide 51 BMA/BMC Recovering well from flooding

Two extraordinary floods (1 in 100 year events)

Production loss of 3.7 4.6mt (BHP Billiton share)

Force Majeure from 24 January 2008, lifted on 5 June 2008

Recovery of operations well advanced operating on average ~90% capacity

Slide 52 Illawarra Coal Performing strongly Notes: a) High ash thermal. Illawarra Coal sales (mt, FY2007)

Strong operational performance

West Cliff Mine yearly, monthly production records

Dendrobium yearly, monthly production records

Reconfiguration of Appin Mine to be completed in FY09

"Creep" potential with some spare port capacity Domestic 3.6 Export 2.7 Energy Coal 0.9 Metallurgical Coal (a)

Slide 53 The premier metallurgical coal business Global metallurgical coal supply Strong resource position and growth options Key messages Metallurgical coal

Slide 54 Bowen Basin is the pre-eminent global supply basin 195mt Seaborne metallurgical coal trade (2006) Exports Imports

S America
16mt
China
(a)
2mt
Australia
125mt
North Asia
96mt
Europe
58mt
India
19mt
Canada
24 mt
USA
22m t
South
Africa
2mt
Trade flow
Russia
6mt
Around 64% of the world s seaborne metallurgical coal is sourced from the Bowen Basin
Source: Barlow Jonker, CRU, BHP Billiton.
a)
Note: China is net seaborne figure
Indonesia
4mt

Slide 55 Global supply limited by infrastructure constraints Source: The Australian Photo: The Australian

Slide 56 BMA/BMC has a strong infrastructure position Our strategy:

Position in all rail/port corridors

Expansion of wholly owned

Hay Point terminal

Hay Point expansion #3 currently in pre-feasibility

Contracted positions support growth plans Source: BHP Billiton Abbot Point Hay Point Coal Terminal Dalrymple Bay Blackwater Gregory Crinum UG Norwich Park Saraji Peak Downs Poitrel South Walker Creek Goonyella Riverside Broadmeadow UG 100km

Slide 57 Chinese structural shortage of supply emerging China metallurgical coal net imports (mt, seaborne and landed) Source: Barlow Jonker, CRU, Chinese customs data and BHP Billiton Total China met coal tonnage refers to consumption calculated from pig iron output by applying blast furnace coke rate and co Met coal market Total China = 493mt Global Seaborne = 195mt <9 <50 Gas (cubic metres/tonne) China Bowen Basin Age of mining areas +100 yrs ~40 years Depth of mining 0-800m 0-350m Operations > 95% underground ~70% open cut (14)(12)(10)(8) (6) (4) (2) 0 2 4 6 May-2004: VAT rebate removed Nov-2006: Export tax imposed

Slide 58 The premier metallurgical coal business Global metallurgical coal supply Strong resource position and growth options Key messages Metallurgical coal

Slide 59 Our premier resource position facilitates low risk expansion Source: BHP Billiton 2007 Annual Report. JORC Resource Estimate. Bubble size represents approximate resource size on а 100% basis. a) 100% basis. On an equity basis, BMA/BMC s Reserves are 852mt, Mineral Resources are 5,418mt and FY2007 production is 30.6mt. b) The Elouera Mine was soldin December 2007 and has therefore not been included in

the Illawarra Coal Reserve or Mineral Resources total. c) Reserve and Mineral Resources estimates referenced from BHP Billiton 2007 Annual Report. Resource Life is an indicative figure only and is calculated on the basis of [(Total Resource Х **Estimated Saleable** Conversion Factor) / current mining rate]. 6.9 58.2 FY2007 Production Million

tonnes (JORC) (a) BMA / BMC (FY07) Illawarra (FY07) Reserve 1,651 76 (b) Mineral Resources 9,758 1,135 (b) 100km Abbot Point Dalrymple Bay Hay Point Coal Wards Well Red Hill Goonyella Riverside Broadmeadow UG Daunia Peak Downs Norwich Park Gregory Crinum UG Blackwater South Walker Creek Poitrel 18 60 103 21 61 Saraji 40 31 32 FY07 Measured, Indicated & Inferred Resource (mt) Resource Life (c)

12 Gladstone

Slide 60 BMA/BMC is accelerating growth to capture demand

Accelerating growth:

Speed to market

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Volume growth

Focus on accelerated development

Dragline and equipment build slots secured

Standardisation of preparation plant design

Deep inventory of growth options

Peak Downs

Saraji

Blackwater North and South

Wards Well

Red Hill 45 55 65 75 85 FY07 FY08 FY09 FY10 FY11 FY12 FY13 FY14 FY15 Current operations Note: BHP Billiton estimates. Forecast production based on 100%basis. Production on an equity

basis of 31mt in FY2007, 38mt in FY2012 and 43mt in FY2015. BMA/BMC creep Goonyella O/C Goonyella U/G Caval Ridge Daunia BMA/BMC production forecast (mtpa, 100% basis)

Slide 61 Maruwai an exploration success with construction underway

A world class coal discovery

Major metallurgical and thermal coal basin

100% BHP Billiton

Stage 1 development

~US\$100m development

1mtpa

First coal expected CY2009

Stage 2 development

Currently in feasibility

~3-5mtpa S. Banto River Lahai Pari Maruwai Central Kalimantan Juloi Sumber Banto Ratah Kalteng East Kalimantan **Province Boundary** Maruwai Project Access Road Stage 1 Access Road Stage 2 0km 5km 10km 20km 30km

Slide 62 The premier metallurgical coal business Global metallurgical coal supply Strong resource position and growth options Key messages Metallurgical coal

Slide 63 Key messages

BHP Billiton is the leading supplier in seaborne metallurgical coal

Low cost, high margin operations

Superior product offerings

Efficient port facility at Hay Point

Contracted growth in port and rail

Freight advantage close to key growth markets

Met coal market conditions remain very tight

Infrastructure constraints

India and China driving demand

Premier resource position facilitates low risk brownfield expansion

Accelerating growth projects to capture market demand

Peter Beaven, President 24 June 2008 Manganese

Slide 65 Manganese Manganese industry structure The industry leading Manganese business Significant future growth and resources Key messages

Slide 66 Manganese demand chain is driven by steel production Source: IMnI, IISI

~90% of manganese production is consumed in steel making

Removes oxygen and sulphur in the steel making process

Hardening alloy for steel

No practical substitute

1.3bt of crude steel production CY2007

~14mt of Manganese alloy demand

~37mt of Manganese ore demand

Slide 67 Source: IMnI

Majority of alloy production located close to major steel producers (eg. China)

Balance produced in countries with high

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grade ore or low cost power (e.g. Australia, South Africa, Brazil)

Silico manganese

57% of CY2007 production

Used in construction steels

Lower grade ores can be used to produce

High and medium carbon ferro manganese

43% of CY2007 production

Used in flat products and better quality steels

Requires higher grade ore China is a major producer of manganese alloy Manganese alloy production by country/region (mt, CY2007) 48% 15% 10% 7% 6% 6% 8% China CIS Europe Africa/ Middle East India Americas Other Asia

Slide 68 13.8 7.4 17.0 0 3 6 9 12 15 18 >43% Mn >30% & <=43% Mn <=30% Mn China Ghana Ukraine India Australia South Africa Gabon Brazil Other Source: IMnI a) Includes Australia, Burma, Indonesia, Phillipines, Taiwan, Vietnam and Korea Ore is produced globally Individual ores are unique, large variation in grade and quality Low grade ore (less than 30% Mn) Cannot carry transport cost thus used domestically Largest producers China, India and Ukraine Medium and high grade ore (between 37-48% Mn) Dominates seaborne market Largest producers South Africa, Gabon and Australia ...but based on lower grade ores. High grade ore is located principally in Australia and South Africa Manganese ore production by grade and country (mt, CY2007)

Slide 69High grade ore has significant value in use benefitsSource: BHP Billiton estimates.a) Assumed ore inputs for example of 40% domestic ore (25% Mn), 20% imported ore (44% Mn) and 40% rich slag (33% Mn)

Low grade ore performance in alloy production is substantially inferior

Using low grade ores:

Increases input costs

Produces a greater amount of slag output

Decreases volume of saleable product

Decreases quality of final product

High grade ore therefore has a higher value in use High Grade Ore Low Grade Ore China (a) 3.3 MWh 2.2 MWh Electricity (MWh) 0.80mt 0.01mt Flux (mt) 0.48mt 0.41mt Reductant (mt) 32% 48% Ore grade (av. %) 3.4mt 1.8mt Ore (mt) 19% 34% Slag (% MnO) 1.9mt 0.5mt Slag (mt) 70% 75% HCFeMn grade (%) 1mt 1mt **HCFeMn** (mt)

Slide 70 Adjusting the supply curve for the value in use highlights the benefits of high grade ore

Alloyers recognise relative ore value in use Will pay for the differentials

Chinese ore grades are generally low (typically 22%)

Cost curve has to take value in use differentials into account

Seaborne and domestic cost curves have integrated

Samancor Manganese s (BHP Billiton 60%) high grade ores are well-placed on the delivered supply cost-curve

Low cost

High VIU Manganese ore relative value in use index (CIF China, 2008) (a) Units of Supply China domestic Samancor Manganese (BHP Billiton 60%) Other seaborne suppliers China domestic VIU adjustment **GEMCO** Wessels Mamatwan Source: BHP Billiton estimates. a) Delivered cost index benchmarked to GEMCO siliceous lump product. 1 0

Slide 71 Source: BHP Billiton estimates and IMni.

193 258 281 246 150 153 171 187 241 275 424 313 287 0 100 200 300 400 500 600 700 CY2000 CY2001 CY2002 CY2003 CY2004 CY2005 CY2006 CY2007 CY2008E 0% 10% 20% 30% 40% 50% 60% 70% 80% 90% 100% Domestic supply (LHS) Seaborne supply (LHS) % supplied by seaborne (RHS) China manganese ore demand (mmtu)

China is demanding more high grade manganese ore

Growth in supply has not kept pace

High grade ore supply has also reduced (Ghana and Brazil)

Chinese alloy producers have to again increase use of lower grade ores

Price of high grade ore now fully reflects relative value in use compared to marginal tonne Chinese alloyers refocus on high grade manganese ore demand has exceeded seaborne supply capacity

Slide 72 Ownership of low cost alloy smelters Source: BHP Billiton estimates. High carbon ferro manganese cost curve (Index, FOB 2008) Samancor Metalloys TEMCO Units of Supply

Alloy is a global commodity with essentially homogenous products

Pricing is driven by marginal producer

Cost curve has steepened in recent years

Ore and alloy integration adds value:

Markets can be accessed using an optimal mix of products

Deep understanding of ore performance in smelters adds to ore market offering

Ore and alloy output can be optimised to best suit market conditions

Alloy plants significant profit contributors in their own right 1 0

Slide 73 Manganese industry structure The industry leading Manganese business Significant future growth and resources Key messages Manganese

Slide 74 Samancor Manganese business overview

Largest producer of manganese ore globally

- 22% global market share
- 35% seaborne market share
- Significant global alloy producer
- High quality ore with a high value in use
- Low cost ore and alloy operations
- Large resource base
- ${\sim}80\%$ of ore sold to third parties
- Record ore and alloy production
- Key challenges for the business
- South African power crisis limited impact to date
- South African transport bottlenecks BHP Billiton (Operator) Anglo American Samancor Manganese 60% 40%

Slide 75 Samancor Manganese ore GEMCO GEMCO Wessels (a) 0.9mtpa capacity

Underground mine

High in situ ore grades

42-49% Mamatwan

(a)

2.8mtpa capacity

Open-cut low cost mine

Average grade ~37%

0.9mtpa sinter plant upgrades ore to 46% Manganese Ore HOTAZEL Mamatwan & Wessels

3.4mtpa capacity

Open-cut mine

High grade product 43-48%

Lowest cost mine globally

Situated on coast

Close to China Notes: a) An agreement has been signed between Samancor Manganese and empowerment consortium Ntsimbintle Pty

Ltd. Under the transaction Prospecting Rights held by Ntsimbintle are to be vended into a new vehicle in exchange for a 9% equity interest in Hotazel Mines, reducing Samancor Manganese s equity interest in Mamatwan and Wessels to 91%. The transaction remains subject to Government approval.

Slide 76 HOTAZEL Mamatwan & Wessels Samancor Manganese alloy TEMCO Metalloys & Advalloy MMC (51%) Manganese Alloy Metalloys Advalloy MMC (51%) TEMCO GEMCO Manganese Ore

370ktpa HCFeMn capacity

82ktpa MCFeMn capacity

120ktpa SiMn capacity

One of the largest alloy plants in the world

HCFeMn 128ktpa capacity

SiMn 126ktpa capacity

336ktpa sinter per annum

Power supplied by Hydro Tasmania

Mn Metal producer 27ktpa capacity

Hydrometallurgical extraction process

Slide 77 0% 5% 10% 15% 20% 25%

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30%
35%
40%
0
200
400
600
800
1,000
1,200